### Operating mode:

By rotating the semi-cylindrical bolt by 180° the upper assembly (1) and the lower assembly (2) are braced in a form-closed manner

### Advantages:

Cost-effective alternative to the MGW

Without hand lever, thereby low interference contours

High repeat accuracy +/- 0,02 mm

Holds up to 10,000 changing cycles

During locking, the lower assembly is pulled around the

locking stroke

Mass [kg]

Recommended load [kg]

Locking moment VM [Nm] Locking stroke VH [mm]

Interface according to DIN EN ISO 9409-1

Technical specifications	SWS050	
Basic material	steel	steel, nitrated
External diameter x Height [mm]	50 x 30	
Pitch circle diameter [mm]	40	
Repeat accuracy +/- [mm]	0,02	
Tension Fz [N]	700	1.320
Compression -Fz [kN]	72	96
Torsion Mz [Nm]	60	78
Bending Mx, My [Nm]	70	80

0,28

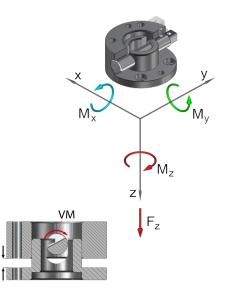
0,13

2 - 6

0 - 5 -30 to +120 16

14

2



Operating temperature range [°C] This guideline applies to the following assumptions: Acceleration: 10m/s<sup>2</sup>, gravity distance: 100 mm, double safety

## Quick change system Ø50, drilled according to ISO...

upper assembly

lower assembly

G-SWS050-20	upper assembly, steel	
G-SWS050-2O-N	upper assembly, steel, nitrated	
G-MGW050-2U-N	lower assembly, steel, nitrated	
Replacement semi-cylindrical bolt safety		
EG-SWS050-VS2	for SWS050	

Square socket key...

ZG-VKS050-SW08 for SW 08

# Pos. Description

- 1 Upper assembly
- 2 Semi-cylindrical bolt
- 3 Setscrew
- 4 Index pin
- 5 Anti-rotation lock (opt.)
- Lower assembly 9
  - 5 1 (3) 2 9