**Technical specifications** 

# Operating mode:

By rotating the semi-cylindrical bolt by 180° the upper assembly (1) and the lower assembly (2) are braced in a form-closed manner

# Advantages:

Cost-effective alternative to the MGW

Without hand lever, thereby low interference contours

High repeat accuracy +/- 0,02 mm

Optional connection of a power coupling MEK for electrical and

pneumatical ducts

Holds up to 10,000 changing cycles

During locking, the lower assembly is pulled around the

locking stroke

Interface according to DIN EN ISO 9409-1

### SWS080 **Technical specifications Basic** material steel steel, nitrated External diameter x Height [mm] 80 x 37 63 Pitch circle diameter [mm] Repeat accuracy +/- [mm] 0,02 3.000 Tension Fz [N] 2.500 Compression -Fz [kN] 235 313 Torsion Mz [Nm] 100 120 Bending Mx, My [Nm] 140 160 upper assembly 0,92 Mass [kg] lower assembly 0,5 25 Recommended load [kg] \* 28 3 - 9 Locking moment VM [Nm]

0 - 8 -30 to +120



Operating temperature range [°C] This guideline applies to the following assumptions: Acceleration: 10m/s<sup>2</sup>, gravity distance: 100 mm, double safety

Locking stroke VH [mm]

# Quick change system Ø80, drilled according to ISO...

G-SWS080-20	upper assembly, steel	
G-SWS080-2OE	upper assembly, steel, E-Mounting	
G-SWS080-2OEN	upper assembly, steel, E-Mounting, nitrated	
G-SWS080-2O-N	upper assembly, steel, nitrated	
G-MGW080-2UEN	lower assembly, E-Mounting, steel, nitrated	
G-MGW080-2U-N	lower assembly, steel, nitrated	
Replacement semi-cylindrical bolt safety		
EG-SWS080-VS2	for SWS080	
Squaro sockot kov		

ZG-VKS080-SW10 for SW 10

Pos.	Description
1	Upper assembly
2	Semi-cylindrical bolt
3	Setscrew
4	Index pin
5	Anti-rotation lock (opt.)
9	Lower assembly

